



# NORLAND PRODUCTS INCORPORATED

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## SAFETY DATA SHEET

For Emergency:

Telephone (609) 395-1966

Date Prepared: November 12, 2024

### 1. IDENTIFICATION OF THE PRODUCT AND THE COMPANY

TRADE NAME: **Norland Optical Adhesive 1665**  
TRADE CODE: **NOA 1665**  
PRODUCT USE: Ultraviolet and Visible Light Curing Adhesive  
MANUFACTURER &  
SUPPLIER: **NORLAND PRODUCTS INC**  
1095 Cranbury South River Road  
Suite 20  
Jamesburg, NJ 08831 USA  
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### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the Substance or Mixture GHS-US Classification

Acute Oral Toxicity: Cat. 4  
Skin Sensitization: Cat. 1A  
Eye Damage/Irritation: Cat. 2A

Pictogram



Signal Word: Warning

#### 2.2 Label Elements GHS-US Labeling

Hazard Statements (GHS-US)

H302 Harmful if Swallowed  
H315 Causes Skin Irritation  
H317 May Cause an Allergic Skin Reaction  
H319 Causes Serious Eye Irritation

Precautionary Statements:

P301+ P317 If Swallowed: Get medical help  
P333+P313 If Skin Irritation / Rash Occurs: Get medical help  
P302+P352 If on skin, wash with plenty of water  
P280 Wear Protective Gloves/protective clothing/eye protection/face protection  
P272 Contaminated work clothing should not be allowed out of work place  
P501 Dispose of contents/container in accordance with local, regional, national and international regulations

Other Hazard: None Known

### 3. COMPOSITION/ INFORMATION ON INGREDIENTS

Chemical Nature: Acrylate related resin based formulation

<u>Composition:</u>	<u>Cas#:</u>	<u>Content:</u>	<u>GHS-US Classifications for All Chemicals</u>	
Metal Oxide	Trade Secret	30-60%	H302	Cat. 4 Harmful If Swallowed
			H315	Cat. 2 Skin Corrosion/Irritation
Acrylated Resin	Trade Secret	35-45%	H317	Cat. 3 Skin Sensitization
			H319	Cat. 2A Eye Damage/Irritation

### 4. FIRST AID MEASURES

**First Aiders should wear gloves/protective clothes & eye/face protection**

In Case of Inhalation: If tightness in the chest, irritation, or coughing occurs, remove to fresh air. Get Medical attention if symptoms persist.

In Case of Splashes in Eye: If the material gets in the eyes, immediately wash the eyes with copious amounts of water, occasionally lifting the lower and upper eyelids. Continue for 15 minutes and get Medical attention immediately.

In Case of Skin Contact: If the material gets on the skin, immediately wash the area with soap and water and flush with water. If irritation develops, get Medical attention.

In Case of Clothes Splattering: Discard or wash contaminated clothing before reuse.

In Case of Ingestion: If material has been swallowed, dilute with milk or water if the victim is alert. See doctor as soon as possible.

**First Aiders** should wear gloves, protective clothing, eye/face protection if there is a potential for exposure to Liquid product.

### 5. FIRE-FIGHTING MEASURES

Extinguishing Media Recommended: Carbon Dioxide, foam, dry chemical

Extinguishing Media Inadvisable: Water. Jets of Water from fire hose

Special Hazards: None

Hazardous Decomposition/Combustion Products: Could generate carbon monoxide, carbon dioxide

Special Protection Equipment: A Self-contained breathing apparatus

## 6. ACCIDENTAL RELEASE MEASURES

### Measures For Personal Safety:

- GLOVES:** Use gloves made from an impervious material (e.g. nitrile, butyl, or latex rubber) latex rubber may soften and become pervious if also exposed to organic solvents
- RESPIRATOR:** Not required under normal operating conditions. Respiratory protection may be needed in unusual circumstances where significant exposure to fumes or mists can occur. A NIOSH approved air purifying respirator with an organic vapor cartridge would be recommended. Use must comply with OSHA (29 CFR 1910.134) and other regulatory standards.
- EYE:** Wear Safety Glasses
- FOOTWEAR:** Impervious shoes (e.g. leather, not cloth or sandals)

### Ventilation Requirements:

A Fume Hood is not generally required. The room should have adequate ventilation to avoid potential for concentration of mist or vapors.

### Environmental Measures:

Stop the product from entering the drainage system and the natural environment. Limit leakage with Earth.

### Cleaning Methods:

**Recovery:** Absorb material with paper towel or other absorbent. Place in container for disposal. If possible, expose absorbed resin to UV light or sunlight to solidify resin.

**Cleaning/Decontamination:** Clean up with soap and water

**Elimination:** Eliminate according to local and national regulations

## 7. HANDLING AND STORAGE

### Handling:

**Technical Measures;** Do not reuse container. This product is for Industrial use only. Practice good housekeeping and vigorous personal hygiene to minimize contact with material.

**Precautions to Take:** Avoid Contact with skin and eyes

**Storage:** Store at 20°C to 25°C Keep away from Sunlight – Do not Refrigerate

## 8. EXPOSURE CONTROL/PERSONAL PROTECTION

**Precautionary Measure:** None

**Exposure Limits:** None

### Protective Personal Equipment:

**Respiratory:** Not needed with normal use

**Protection for hands:** Use gloves made from an impervious material (e.g. nitrile, butyl or latex rubber. Latex rubber may soften and become pervious if also exposed to organic solvents.

**Eye Protection:** Wear Safety Glasses

**Protection from Skin:** Wear Clothing that provides protection to skin

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance:	
Color:	Clear liquid
Odor:	Slight Acrylate Odor
pH:	No Data Available
Melting Point:	No Data Available
Boiling Point:	No Data Available
Decomposition Temperature:	>300°C
Flash Point:	175°C
Auto Ignition Temperature:	No Data Available
Explosive Properties:	None
Oxidizing Properties:	None
Vapor Pressure:	<0.1 @ 20°C
Density:	>1
Solubility/Miscibility:	
Solubility in Water:	Not miscible
Viscosity:	800-1000 CPS @ 25°C

## **10. STABILITY AND REACTIVITY**

Conditions to Avoid:	Keep away from UV and Sunlight. Temperatures above 65°C may cause exothermic non-hazardous polymerization.
Substances to Avoid:	None
Hazardous Decomposition Products:	None

## **11. TOXICOLOGICAL INFORMATION**

Acute Toxicity:	
Ingestion:	LD50 Oral (Rat): 1,000-2,000 mg/kg Method: OECD Test Guidelines 423
Inhalation:	LC50 (Rat) >3.6v mg/l Method: OECD Test Guidelines 403
Local Effects:	
On Skin:	Slight irritating to skin
On Eyes:	Irritating to eyes
Long Term Toxicity:	
Skin Contact:	May cause sensitization by skin contact
Reproductive Toxicity:	No Data Available

## **12. ECOLOGICAL INFORMATION**

Toxicity to Fish:	LC50 (Oncorhynchus Mykiss (rainbow trout): 0.42 mg/l Method: OECD Test Guidelines 203
Toxicity to Daphnia & Other:	EC50 (Daphnia Magna (Water Flea): 0.35 mg/l
Mobility:	Cured adhesives are immobile
General Ecological:	Do Not empty liquid into drains or ground water

## **13. DISPOSAL CONSIDERATION**

Disposal Methods for Product and Waste:  
Send to authorized disposal plants or for incineration under controlled conditions

Disposal Methods for Contaminated Packaging:  
Do not reuse package. Send to authorized disposal plants or for incineration under controlled Conditions.

You should comply with the local and national regulations in force when disposing.

## 14. TRANSPORTATION INFORMATION

### International Regulations:

IATA-DGR      UN/ID No.      UN 3082 Environmentally Hazardous Substance: liquid Class 9  
Packing Group: III , low danger (z),  
Packing Instruction:      (cargo aircraft): 964      (passenger aircraft): 964

IMDG-Code      UN number:      UN 3082 Environmentally Hazardous Substance:  
liquid packing group III, low danger (z)

## 15. REGULATORY INFORMATION

### Contains:

Acrylate related adhesives

### US Federal Regulations

Unless otherwise noted, this product is in compliance with the inventory listing of the  
Countries shown below:

Europe (EINECS/ELINCS)	Listed/Registered
USA (TSCA)	Listed/Registered
Canada (DSL)	Listed/Registered
Australia (AICS)	Listed/Registered
Japan (MITI)	Listed/Registered
Korea (TCCL)	Listed/Registered
Philippines (PICCS)	Listed/Registered
China	Listed/Registered

## 16. OTHER INFORMATION

Custom Situation:      Harmonized System (HTS/Schedule B) 3506.91.0000

Last Revision:      October 20, 2023  
Latest Revision:      November 12, 2024

*The information included in this Safety Data Sheet is correct to the best of Our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for the safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the test.*